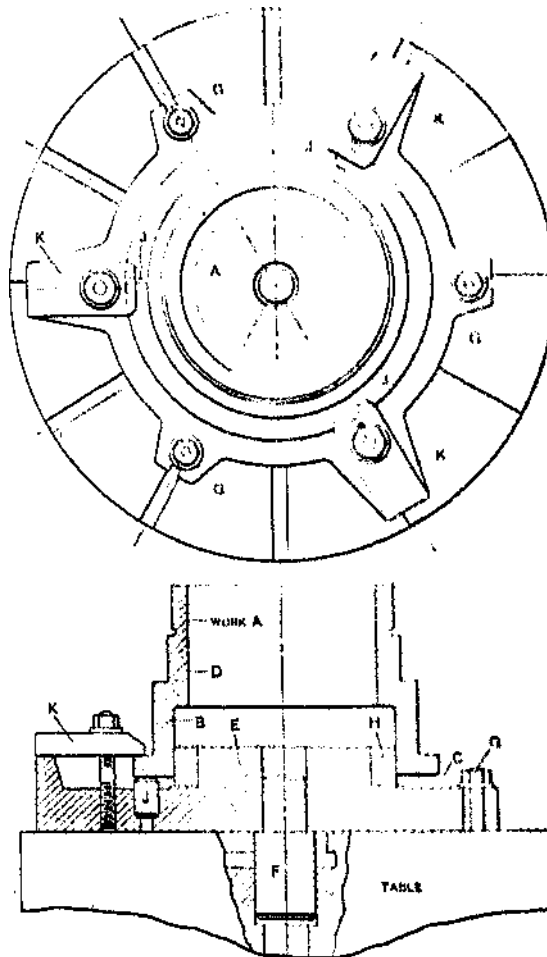


screwed to the nose of the spindle while the other, (1, is adjustable on the first piece. In the illustration, piece f is shown clamped firmly against the body B of the fixture by tin- steel clamping



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Fig. 6. Fixture for Holding
the PittiaOy
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ring D and the screws E, and it will further be noted that there is a slight clearance between the outside diameter of the body B and the inside of part C. Three set-screws F are equidistantly